

Service Bulletin: Kit #720292

eSet Y-Tube Seal on DB 36-54 Row Planters

March 11, 2013



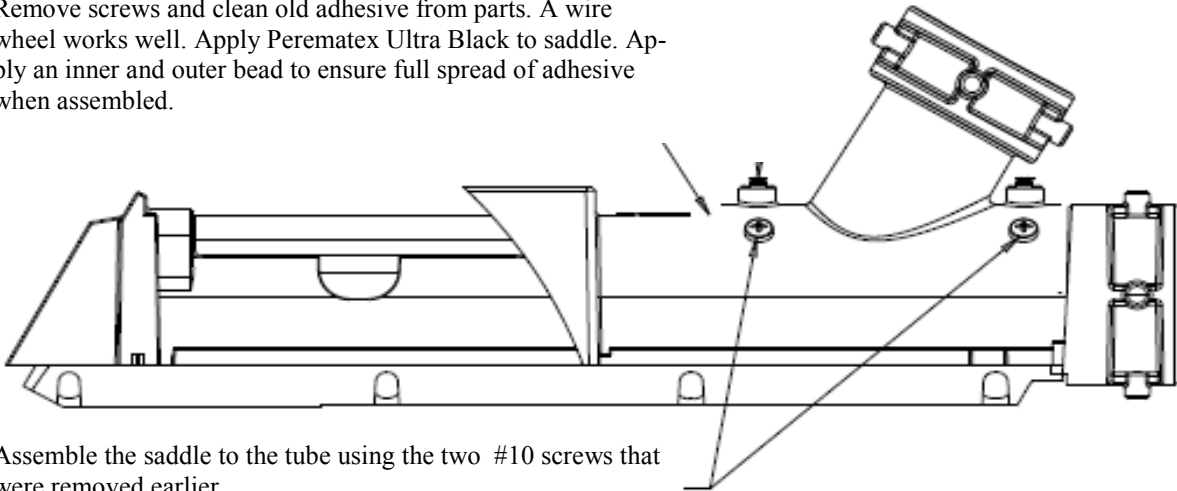
Problem: The seal between the Y-adapter and the fill tube can fail, allowing air leakage. This leakage can hinder seed flow to the secondary row.

Solution: We made a running change earlier this year to add 4) #6-19 x 1/4" screws as shown in the picture below. We have now changed the adhesive to Permatex "Ultra Black Gasket Maker". This material gives extra flexibility and resilience to the seal to resist the shock and vibration that occurs in the field.

- Kit contains:**
- 1) Tube sealant
 - 1) #37 drill bit (0.104")
 - 32) #6-19x1/4" pan head screws



Remove screws and clean old adhesive from parts. A wire wheel works well. Apply Permatex Ultra Black to saddle. Apply an inner and outer bead to ensure full spread of adhesive when assembled.



Assemble the saddle to the tube using the two #10 screws that were removed earlier.
Drill four #37 pilot holes using the locator dimples and install four #6-19x1/4 screws.
Clean off excess sealant from inside and outside of Y-tube.