



vSet 2 Installation Manual – Precision Planting Ready Row Unit 2.0

Note: This installation guide is intended for use with **Rear Support Bracket Assembly** (PN 736330) and either **vSet2/mSet Mini Hopper** (PN 736133) or **vSet2/1.6 Bu Hopper** (PN 736135).

The Precision Planting Row Units 2.0 ACX3382740PP and ACX3382750P include the front hopper mounting pucks that are designed to be used with **vSet2/mSet Mini Hopper** and **vSet2/1.6 Bu Hopper**.

If using this guide with the **vSet 2 Mini Hopper Kit** (PN 768700), install the front pucks (PN 768477) included with the kit.

Step 1:

Install the front hopper pucks in the orientation shown below.

Note: Hardware for the parallel arm bushings should be torqued to 180 ft-lbs. ***Do Not use an impact wrench for final tightening.***

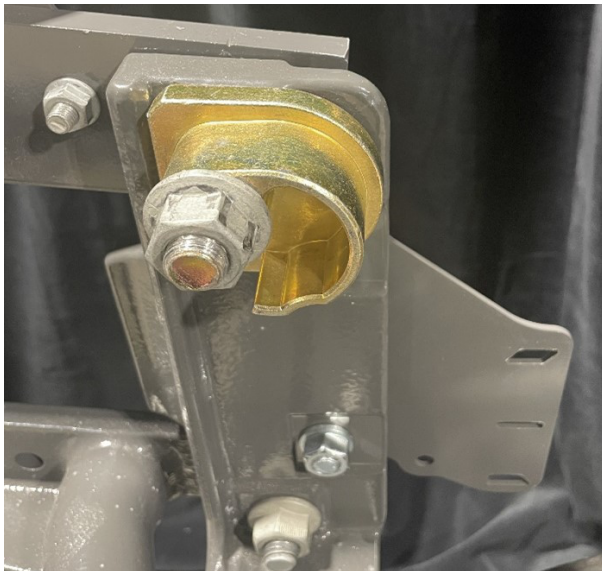
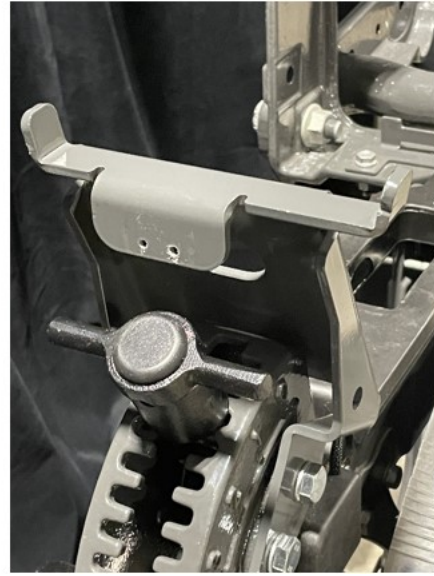


Figure 1.
Hopper puck installation

Step 2:

Install the rear support bracket assembly to the row unit shank with the four M10 x 1.5 bolts and washers provided in the kit. Make sure the depth adjustment mechanism can move freely through its entire range. If necessary, use additional washers under the bolt heads to make sure the bolt threads do not interfere with the depth adjustment arm.

Note: Push the rear support bracket all the way forward before final tightening of the bolts.



Step 3:

Install the rear latch on the rear support bracket using the two 8-32 x 3/8 hex head screws.



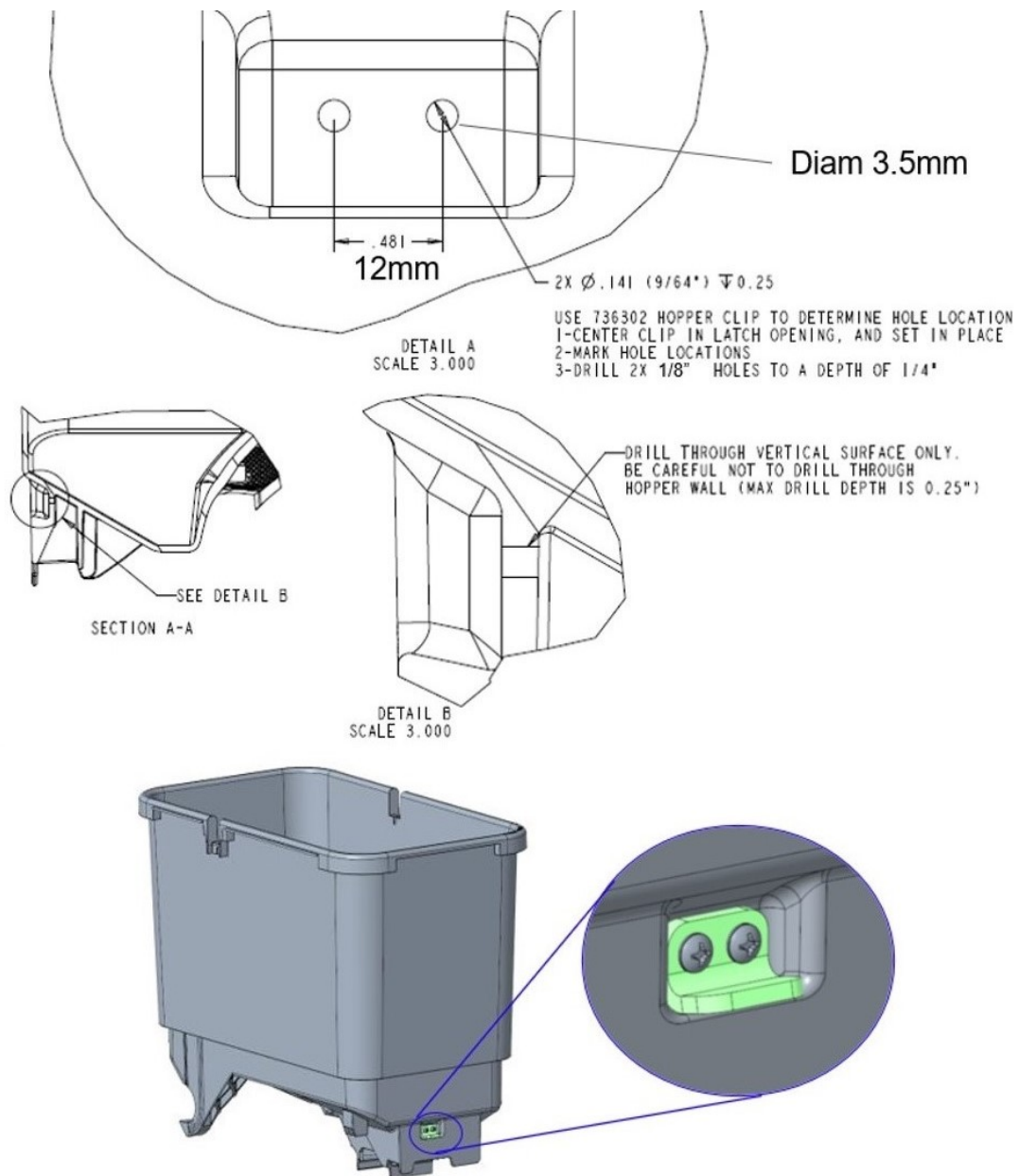
Step 4:

Attach the latch clip onto the rear of the hopper

- Center the hopper plate in the latch cavity and mark the mounting holes
- Use a 1/8 in. drill bit to drill through the vertical surface of the hopper.

Note: Maximum drilling depth is 1/4 in. Drilling deeper than 1/4 in. can damage the hopper by piercing the inner hopper wall.

- Re-insert the hopper plate in place and secure it using the two provided screws. Tighten the screws until they are seated against the hopper and then add an additional quarter-turn. Do not overtighten.



Step 5:

Set the hopper on the row unit and fasten the “J” hook on the latch so that the hopper is securely held on the row unit.



Install is complete

