

vSet Case IH 1.9 Bu. Hopper Kit

Parts List

- 730365 Lid (Qty. 1)
- 730366 Hopper (Qty. 1)
- 730377 LH Bracket (Qty. 1)
- 730378 RH Bracket (Qty. 1)
- 730379 Rear Bracket (Qty. 1)
- 730382 Hardware (Qty. 1)
- 730408 Vacuum Hose Fitting (Qty. 1)

Step 1

Remove the existing OEM hopper and loosen the hardware that holds the front bracket donuts in place. You will reuse the hardware to attach the LH (730377) and RH (730378) brackets from this kit.



Step 2

Identify if you have a one piece or two piece hopper panel.

One Piece Panel



Two Piece Panel



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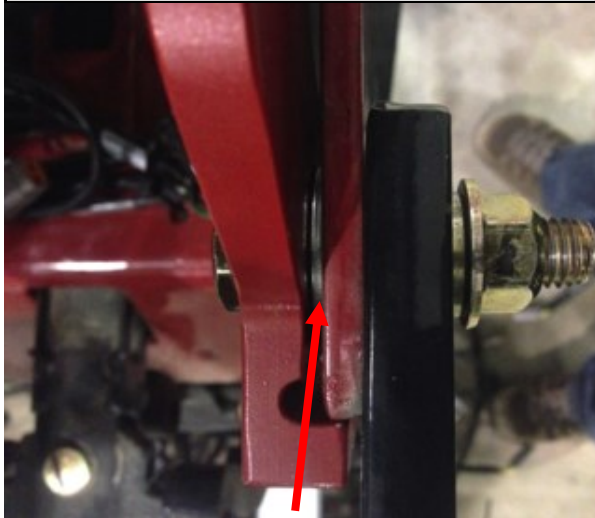
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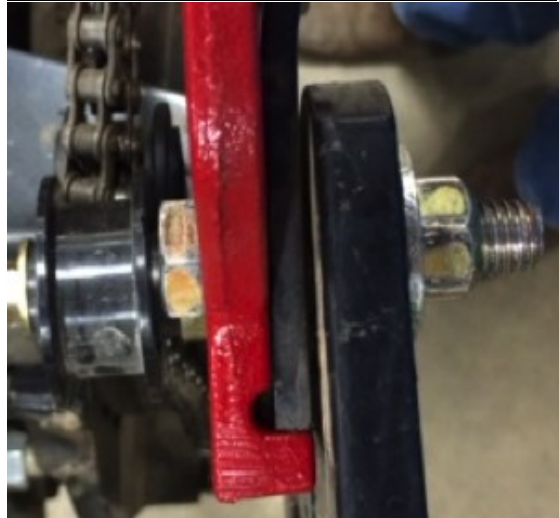
Step 3

Install the front RH (730378) and LH (730377) brackets with the appropriate washers as defined below. Torque the hardware to 55 ft.-lbs. for both types of installation.

One piece panels require a washer between the RH and LH brackets to act as a spacer.



Two piece panels do not need a washer installed.



Step 4

Attach the rear bracket (730379) to the 1.9 bushel box (730366) by using the M8 flange bolts included with the hopper (730477). Ensure the bracket is flush against the hopper and torque to touch plus 1/4 turn. Use the self tapping screws (730487) that are provided in the hardware kit (730382) to attach the top end of the rear bracket. Torque to touch plus 1/4 turn.



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Step 5

Attach the vacuum hose fitting. The hose on some rows might need to be shortened. If necessary, cut the hose to a shorter length.

Step 6

Adjust the latch vertically as needed to clamp the hopper to the row unit.



Step 7

If the OEM meter drive sprocket is required to drive an insecticide system, install the 730443 Offset Sprocket Kit. This will prevent the sprocket drive pegs from contacting and damaging the meter.

Step 8

Install the hopper lid (730365) to complete assembly.