

Parts List

- 720205 O-Ring (Qty. 1)
- 768270 Flex Shaft Plug (Qty. 1)
- 768381 1.5" Bulk Fill Connector (Qty. 1)
- 768477 AGCO Puck (Qty. 2)
- 768522 White 9xxx Hopper Assembly (Qty. 1)
- 768558 White 9xxx Rear Post Assembly (Qty. 1)
- 768580 White 9xxx Spanner Bracket (Qty. 1)
- 768594 SRM/RUM Mounting Plate (Qty. 1)
- 768595 White 9xxx Hardware Kit (Qty. 1)

Pre-Installation Notes:

1. Verify all parts listed are present before beginning installation.
2. Remove existing mini hopper.
3. Remove mechanical drive system.
4. Complete Vacuum System Upgrade.
5. Use these instructions for both SpeedTube and conventional see tube delivery.

Step 1

Cut off the end of the OEM seed delivery hose with a hacksaw. Using a couple of drops of lubricant (731092-not included), push the barbs of the Bulk Fill Connector (768381) onto the seed delivery hose.

Step 2

Slide the Span Bracket (768580) into the grooves on the front of the mini hopper. Place the hopper on its side. Using a rubber mallet, gently strike the end of the span bracket sliding it into the hopper until the locking tab engages. Attach the vSet 2 meter onto the hopper. Refer to the vSet 2 installation manual if needed.



**Step 3**

Assemble the 768477 AGCO Pucks onto the row unit. You will need to open the 768595 White 9xxx Hardware Kit.

Use the following:

- 33090 5/8" Washers
- 38763 M16 x 2x 60 Bolts
- 90684 M16 Lock Nuts

These pucks will assemble onto the row as seen in the images above.

Step 4

Install the Rear Post Assembly onto the row unit (768558). Use the provided M10 hardware to loosely attach the bracket such that the seed exit chute is directly over the seed tube. You will need to use hardware out of the 768595 White 9xxx Hardware Kit.

Use the following:

- 40358 M10 Washers
- 38650 M10 x 1.5 x 18 Screws

Ensure that you assemble the 768558 AGCO Rear Post Assembly onto the row unit by inserting the forks of the spanner bracket over the mounting pegs and inserting the hopper peg at the rear of the hopper into the post. Adjust the rear post for proper alignment. Tighten the M10 bolts from the previous step. Adjust the height of the latch as needed and DO NOT over tighten. Correct tightness will ensure performance accuracy in the field.



Step 5

Assemble the 768594 SRM/RUM Mounting Plate onto the row unit. You will need to use hardware out of the 768595 White 9xxx Hardware Kit.

Use the following:

- 40359 M12 Washers
- 38706 M12 x 1.75 x 30 Screws

**Step 6**

The OEM seed tube will need to be trimmed to avoid interference with the meter exit chute. Remove 3/8" – 7/16" of the seed tube down each corner and cut across the rear wall to finish the modification.

**Step 7**

Check the position of the boot. The boot should rest on top of the tube so that it prevents debris from entering the tube without making firm contact with the tube itself. Do not let the boot crimp.



Step 8

Remove the flex-shaft cable from the drive mechanism. Place the flex-shaft plug (768270) firmly into the hole to protect the cable drive system from debris.

