

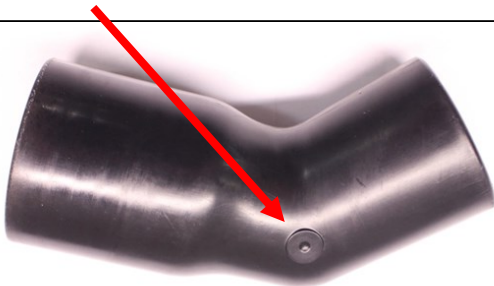
Parts List

- 310107 1/4" Barb to 1/8" NPT Elbow (Qty. 1)
- 730159 1/4" Tubing (Qty. 1)
- 63128 Cable Tie (Qty. 2)

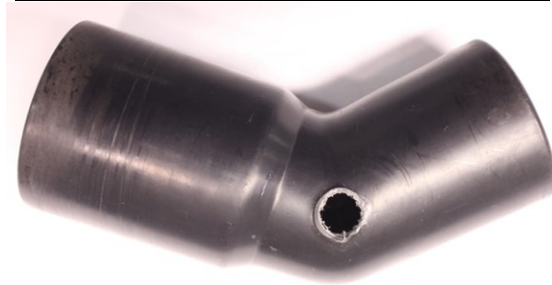
The 731153 Vacuum Sensor Tap Kit is used to install an elbow fitting onto the meter vacuum fitting. The sensor tap should be located on the furthest row from the vacuum blower.

**Step 1**

Locate the raised section with pilot boss on your fitting. The raised section is the same for each fitting (731104, 731181, 731182). See illustration below.

**Step 2**

Use a 3/8" drill bit to drill a hole in the fitting. Do not let the drill bit walk and do not drill through both sides of the fitting. See illustration below.

**Step 3**

Thread the 1/8" NPT fitting into the vacuum fitting by hand. See below.

**Step 4**

Slide the 1/4" flexible PVC tubing onto the barbed end of the 1/8" NPT fitting. Attach the 1/4" tubing to the row unit hose and route into the vacuum sensor. Cut the tubing to length.