

vSet® Secondary Blower Mount Kit

731189

Parts List

- ♦ 730257 3"x3" U-bolts (Qty. 2)
- ♦ 731171 Straight Inlet Kit (Qty. 1)
- ♦ 731199 EdgeVac Cap (Qty. 1)
- ♦ 731201 Center Blower Mount Bracket (Qty. 1)
- ♦ 731226 Blower Mount Hardware Kit (Qty. 1)

The Secondary Blower Mounting Kit (731189) is used on Kinze 3600 16/31 and 16/32 planters equipped with vSet Select. This blower will mount to the center section of the planter.

Step 1

Remove the plastic fitting shown in figure 1a on the rear of the blower. Replace the seal under the original saddle with the 731213 gasket packaged with the 5" Blower Inlet (1b). Using the included hardware kit, install the 5" Blower Inlet (731171) onto the rear of the 6cc Vacuum Motor Assembly (1c). The original bolts are too long and will contact the impeller if installed with the new 5" inlet.



Figure 1a



Figure 1b



Figure 1c

Step 2

Locate the blower mounting location on the 3x3 cross bar towards the right side of the center section of the planter. Do not mount the bracket close enough to come into contact with the central fill tanks. The bracket can be oriented either in front of or behind the 3x3 bar to avoid any interference. The blower inlet must face the back of the planter.



Figure 2



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Step 3

Assemble the 6cc vacuum blower onto the bracket.



Figure 3a



Figure 3b

Step 4

Remove the flex hose and adapter fitting on the right side as shown in figure 4a. Insert the EdgeVac Cap (731199) over the hole as shown in figure 4b. Reuse the original gasket when installing the EdgeVac Cap.



Figure 4a



Figure 4b

Step 5

Route the 5" flex hose into the 6cc vacuum blower and tighten securely with a hose clamp. Cut the hose to length if needed to eliminate any unnecessary bends that may cause a pressure drop.



Figure 5a

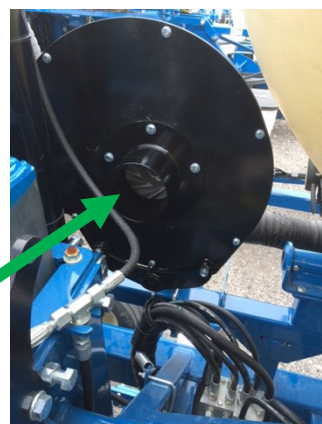


Figure 5b