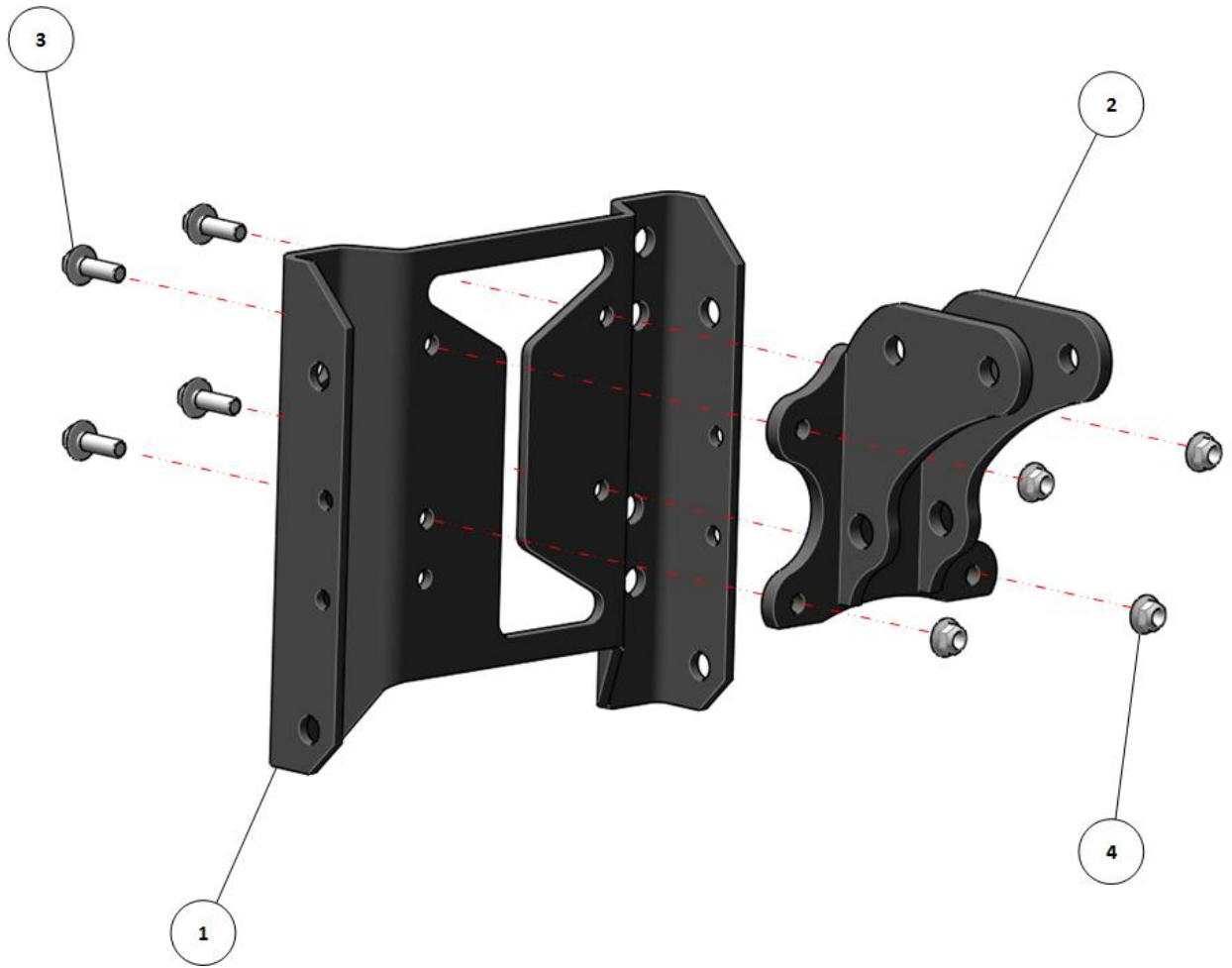


Precision Planting Ready Row Unit Service Parts Manual

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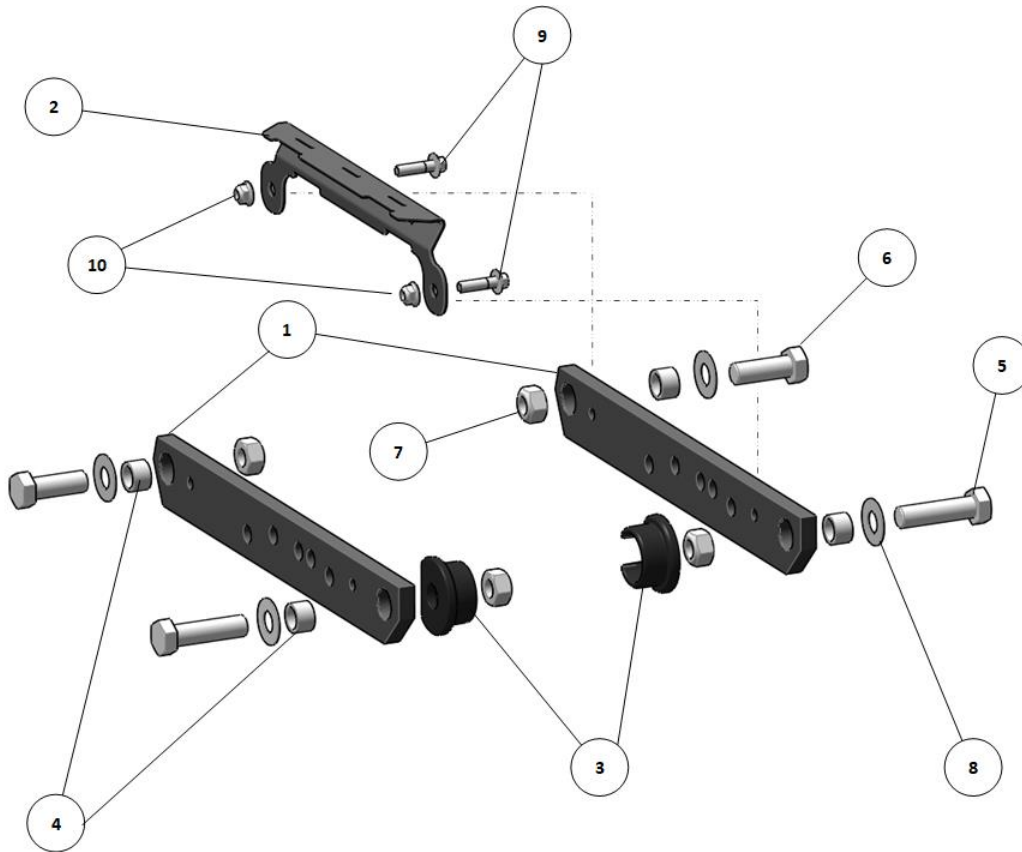
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W Plate Assembly



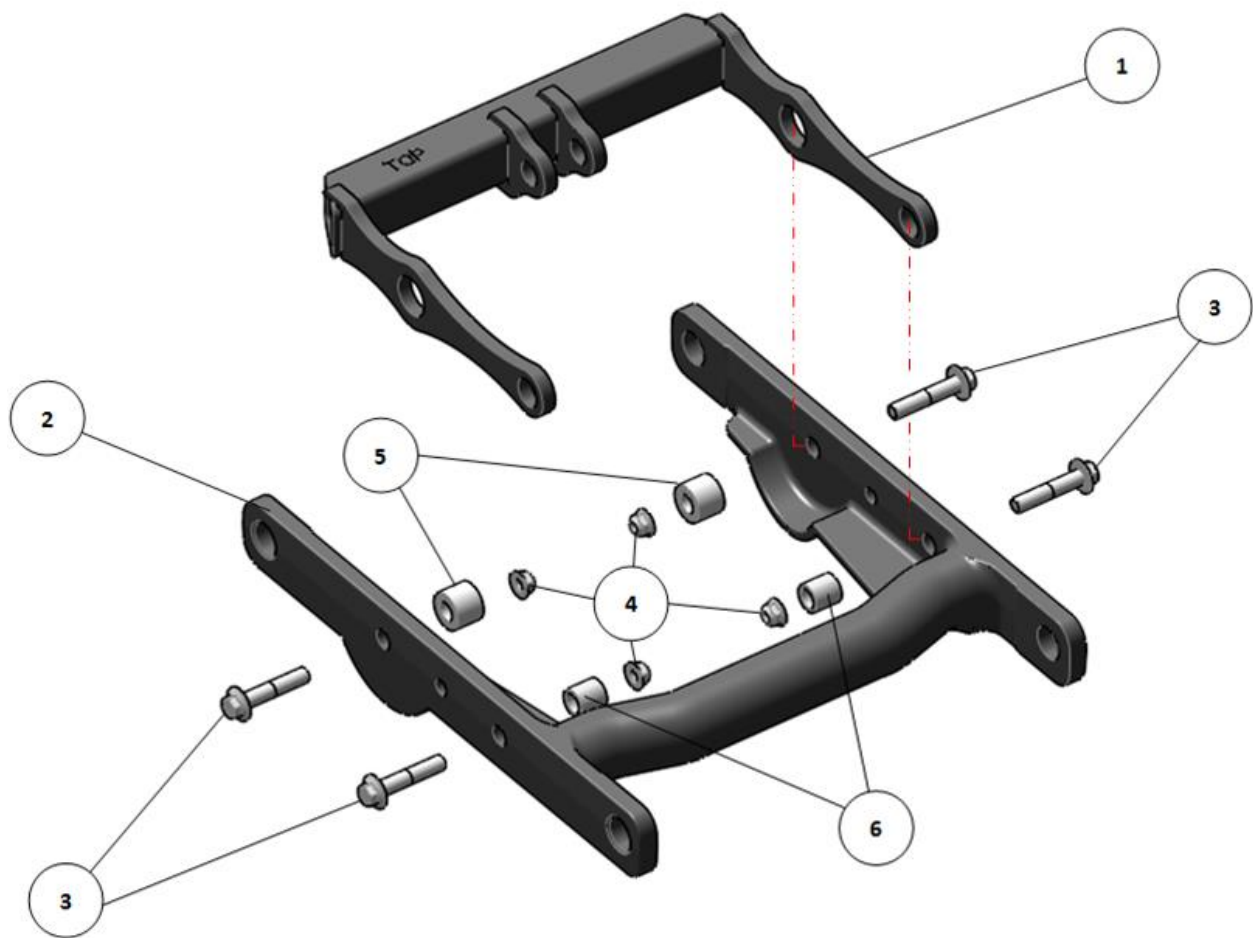
Item No.	Part Number	Part Name	QTY	Remarks
1	ACW3803570	W Plate	1	
2	729689	DeltaForce Upper Cylinder Mount	1	
3	3009207X1	Hex Flange Bolt	4	M10-1.5 x 30mm
4	5000029X1	Hex Flange Locknut	4	M10-1.5

Upper Parallel Arm Assembly



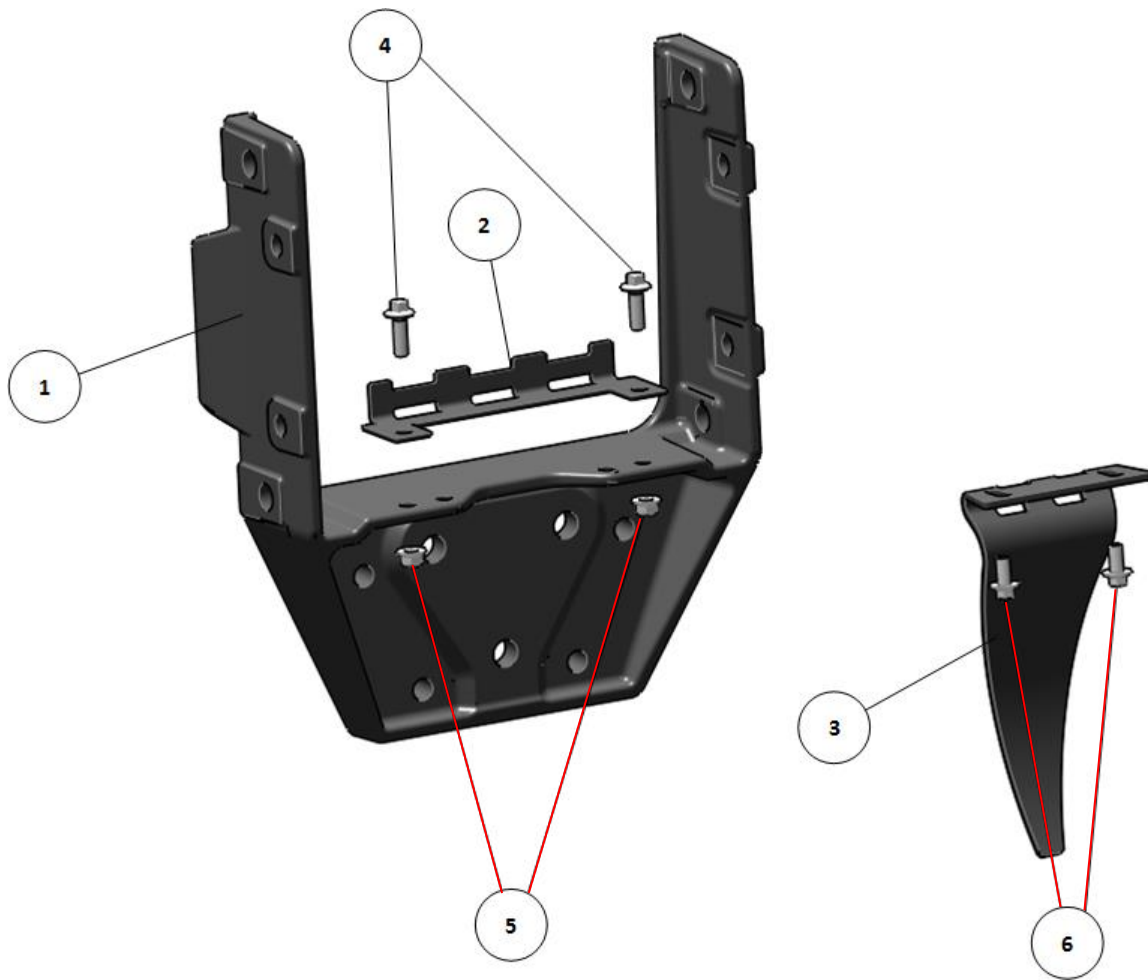
Item No.	Part Number	Part Name	QTY	Remarks
1	ACW3803680	Upper Parallel Link	2	
2	ACW3803710	Harness Bracket (Parallel Arm)	1	
3	768477	Hopper Donut	2	
4	N854141	Bushing	4	.875" OD x .657" ID x .563" L
5	339881X1	Hex Bolt	2	M16-2.0 x 60mm
6	7883796	Hex Bolt	2	M16-2.0 x 45mm
7	ACW4912420	Flange Locknut	4	M16-2.0
8	K4666	Flat Washer	4	.656" ID x 1.375" OD
9	3012154X1	Hex Flange Bolt	2	M8-1.25 x 30mm
10	5000028X1	Hex Flange Locknut	2	M8-1.25

Lower Parallel Arm Assembly



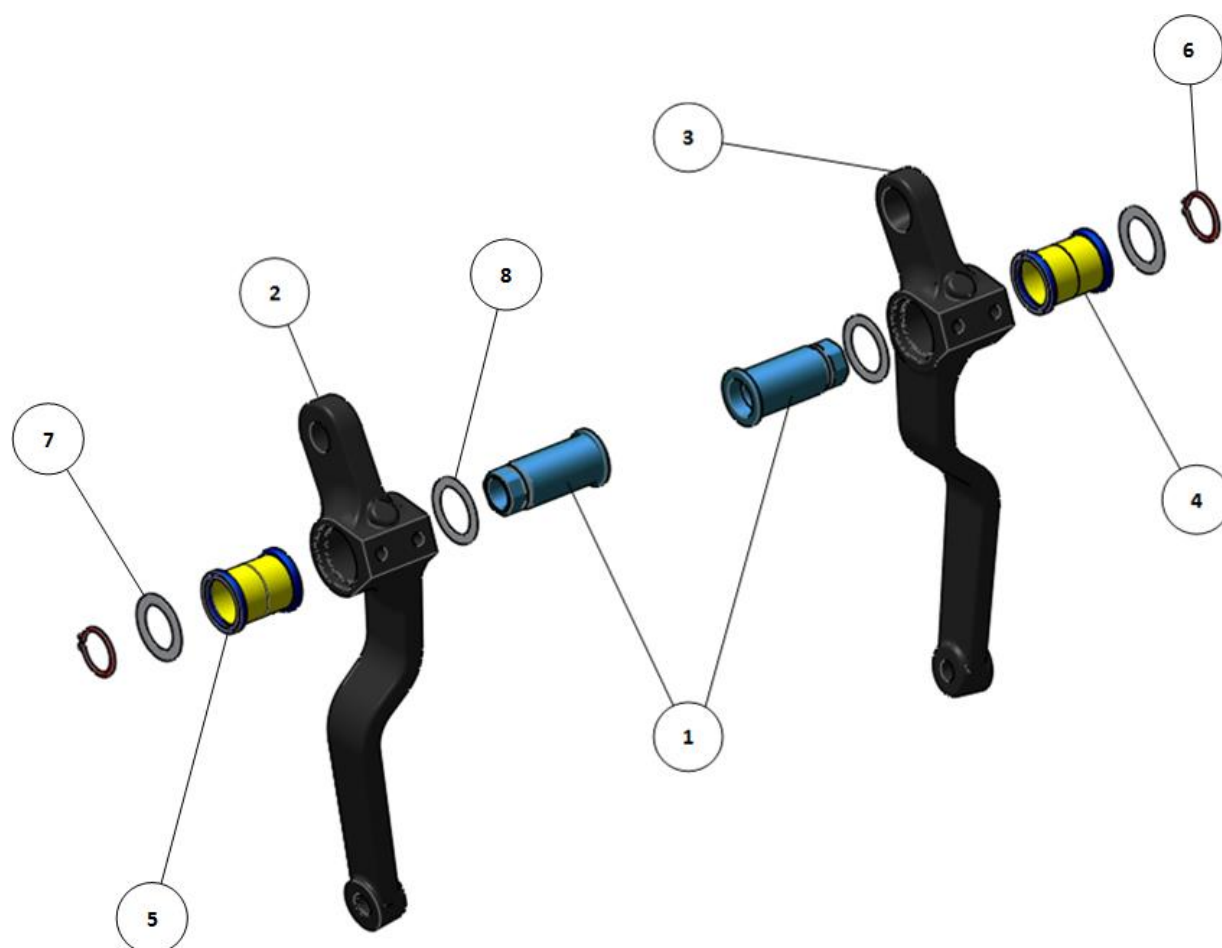
Item No.	Part Number	Part Name	QTY	Remarks
1	729690	DeltaForce Lower Bracket	1	
2	ACW3803560	Lower Parallel Arm	1	
3	3009211X1	Flange Head Bolt	4	M10-1.5 x 50mm
4	5000029X1	Hex Flange Locknut	4	M10-1.5
5	700172831	Bushing	2	1.05" OD x .50" ID x .75" L
6	700198832	Bushing	2	.75" OD x .50" ID x .75" L

Goal Post



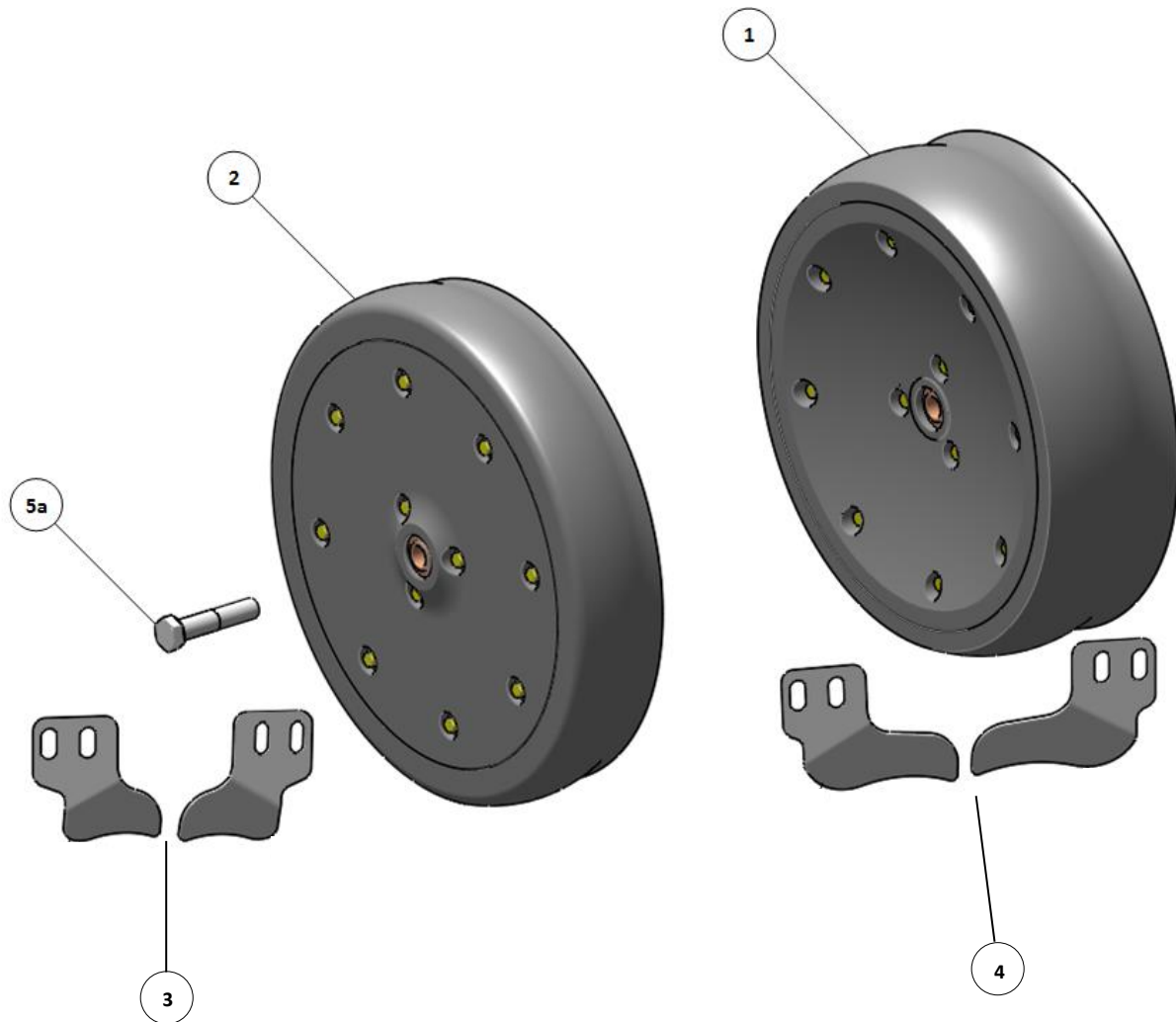
Item No.	Part Number	Part Name	QTY	Remarks
1	ACW3803540	Goal Post	1	
2	ACW3803700	Harness Bracket (Goal Post)	1	Harness Tie Down
3	ACW3818200	Disc Opener Guard	1	Shield-Disc
4	3012153X1	Hex Flange Bolt	2	M8-1.25 x 25mm
5	5000028X1	Hex Flange Locknut	2	M8-1.25
6	3009920X1	Hex Flange Bolt	2	M8-1.25 x 16mm

Gauge Wheel Arms



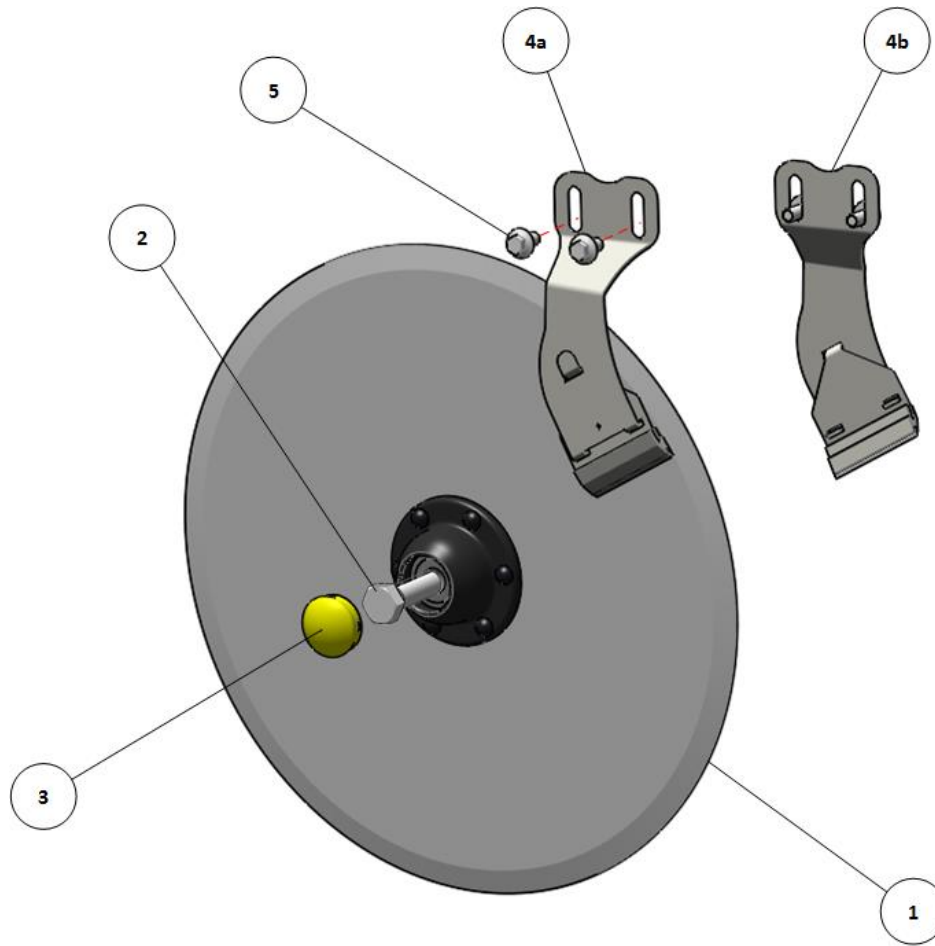
Item No.	Part Number	Part Name	QTY	Remarks
1	ACW7014150	Hex Bushing	2	1.5"
2	700172770	Gauge Wheel Arm RH	1	Includes bushings and seals
3	700172769	Gauge Wheel Arm LH	1	Includes bushings and seals
4	ACX2476000	Bushing (Yellow)	2	Poly Bushing – 2 per arm
5	700738365	Seal (Dark Blue)	4	2 per arm
6	700183704	Snap Ring	2	
7	700183703	Spacer	2	31 x 45 x 2 MM
8	700177943	Spacer	2	33 x 45 x 2 MM

Gauge Wheels (3" & 4.5")



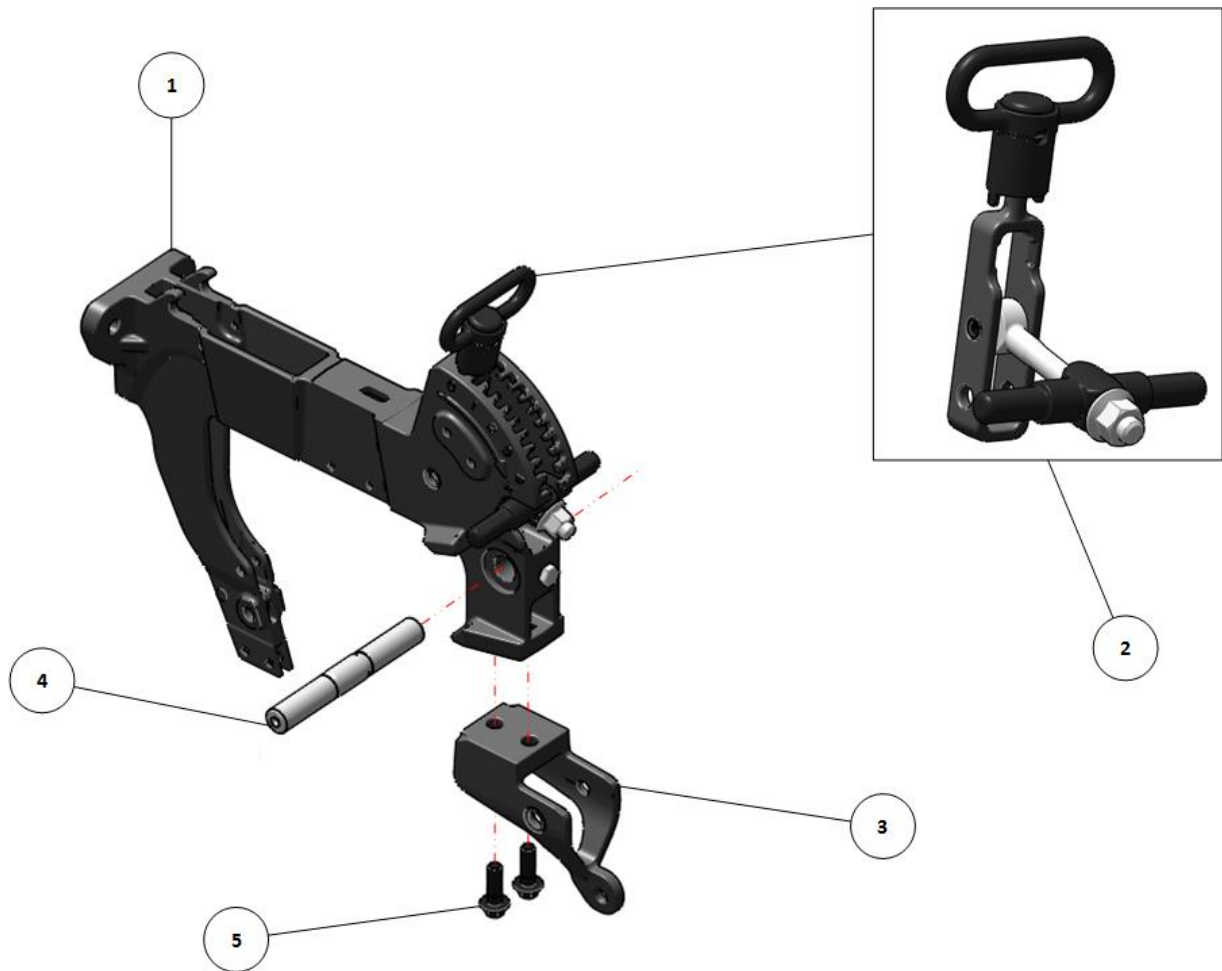
Item No.	Part Number	Part Name	QTY	Remarks
1	700727657	4.5" Gauge Wheel	2	Complete assembly (1 wheel)
2	ACW2071010	3.0" Gauge Wheel	2	Complete assembly (1 wheel)
3	6002086PP	3.0" Gauge Wheel Scraper	4	A kit for 4 complete rows
4	6001688PP	4.5" Gauge Wheel Scraper LH	4	A kit for 4 complete rows
5a	N858899	Hex Bolt LH Threads	1	M16-2.0 x 75mm
5b	700726425 (Not pictured)	Hex Bolt	1	M16-2.0 x 75mm

Disc Opener & Hub Assembly



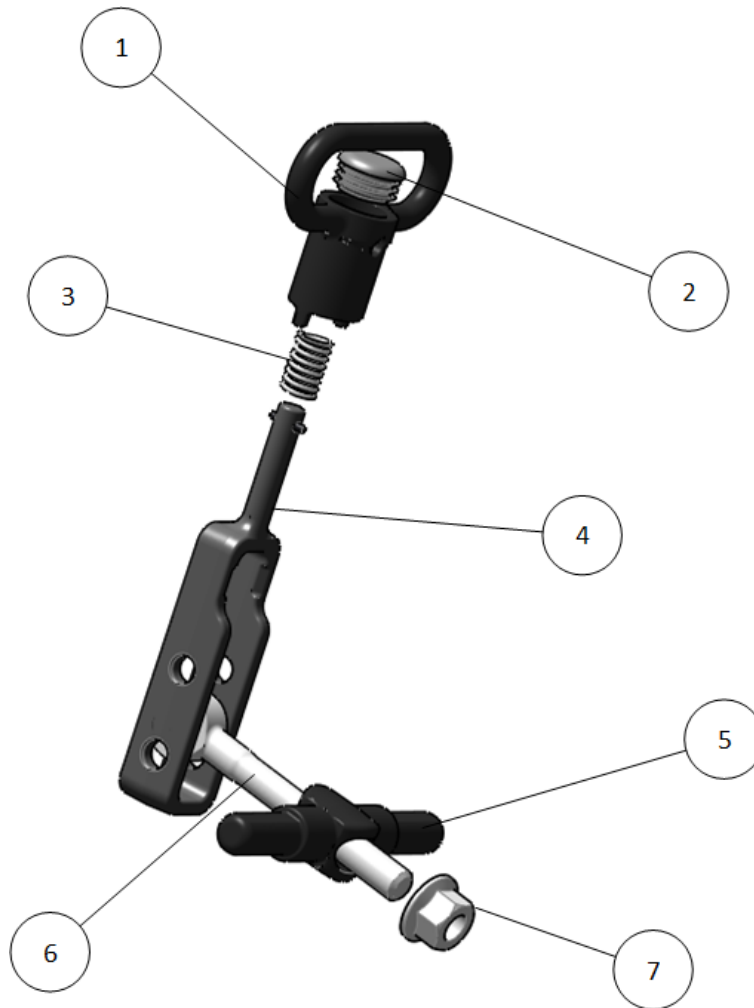
Item No.	Part Number	Part Name	QTY	Remarks
1	700172776	Disc and Hub Assembly	1	
2	700172781	Hex Bolt LH Threads	1	M16-2.0 x 50mm LH Threads
2a	3009132X1	Hex Bolt RH Threads	1	M16-2.0 x 50mm
3	700738397	Hub Cap	2	
4a	ACW4003050	Disc Scraper LH	1	
4b	ACW4003040	Disc Scraper RH	1	
5	3009920X1	Hex Flange Bolt	4	M8-1.25 x 16mm

Shank Assembly



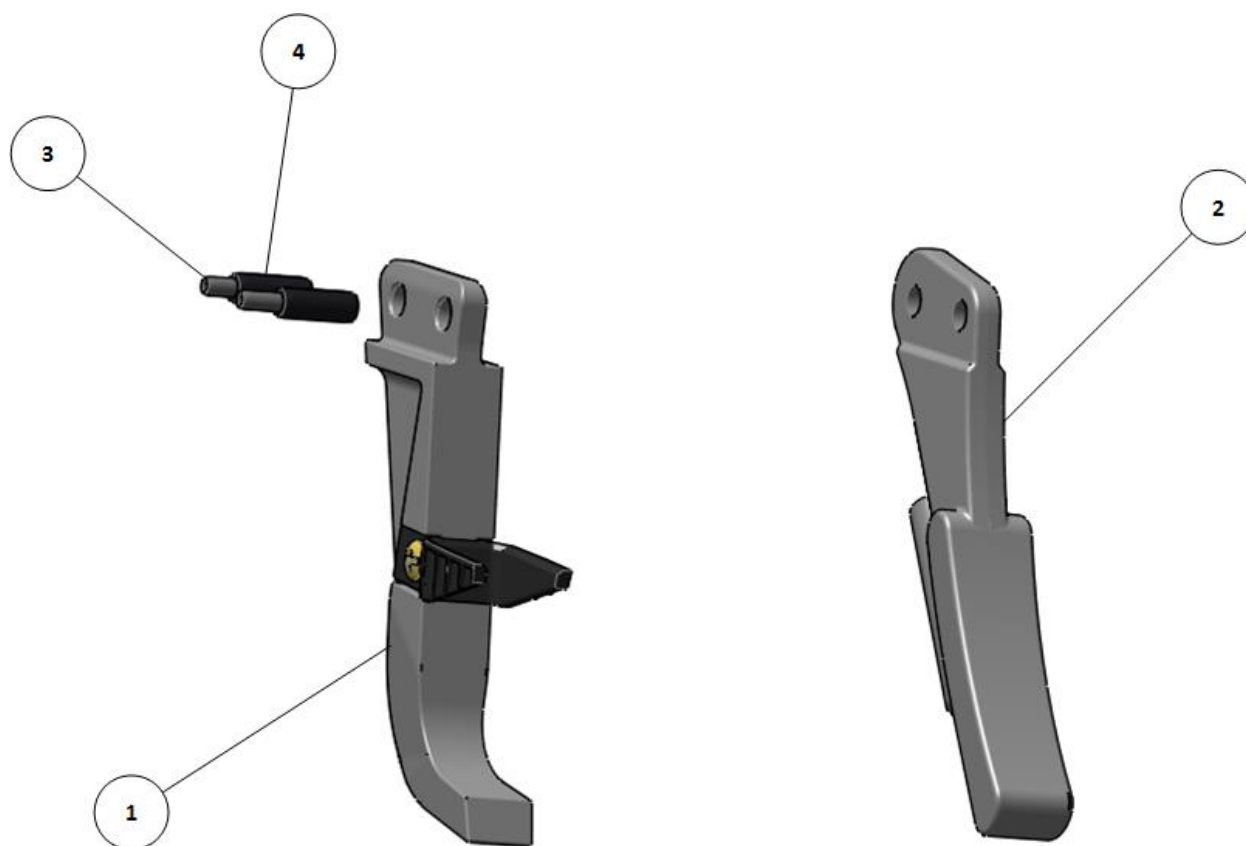
Item No.	Part Number	Part Name	QTY	Remarks
1	ACW3803530	Shank Assembly	1	Includes cast shank piece only!
2		Depth Adjustment Assembly	1	See page 11 for detailed view
3	ACW3814390	Closing Wheel Pivot	1	
4	ACX3273280	Threaded Rod	1	
5		Hex Flange Bolt	2	M12-1.75 x 40mm

Depth Adjustment Assembly



Item No.	Part Number	Part Name	QTY	Remarks
1	700733939	Depth Adjust Handle	1	
2	700172774	Plug	1	
3	704406	Compression Spring	1	
4	ACW3803550	Depth Adjust Lever	1	
5	700728296	Equalizer Arm	1	
6	ACW5795120	Eyebolt	1	
7	ACW4912420	Hex Lock Nut	1	M16-2.0

Seed Tube/SpeedTube Guard

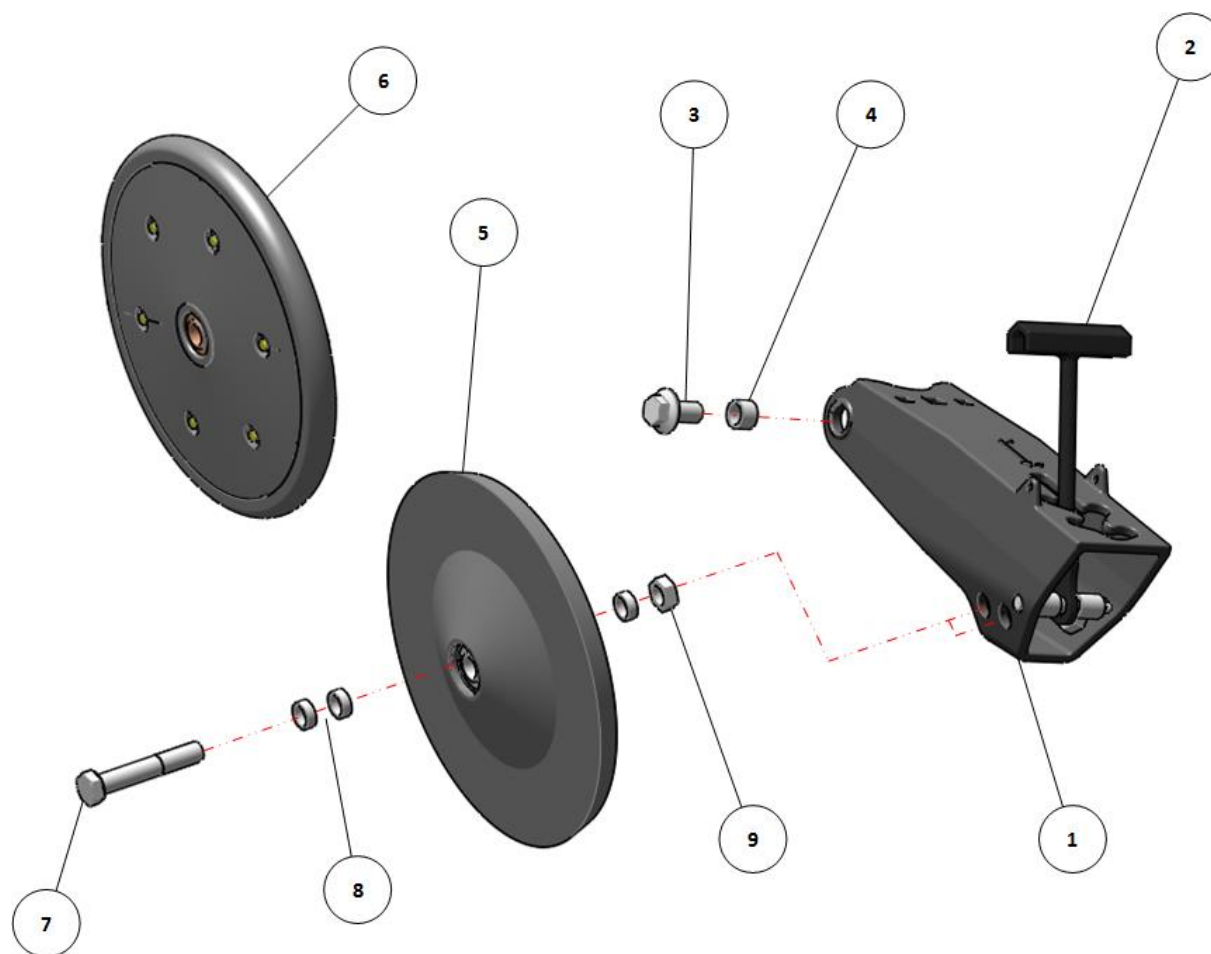


Item No.	Part Number	Part Name	QTY	Remarks
1	768444	SpeedTube Guard Assembly	1	
2	700733941	Seed Tube Guard	1	
3/4	Obsolete (Please use Clevis and Cotter 5 & 6)	Roll Pins		
5	70923093 (not pictured)	Clevis Pin	2	5/16" Dia. x 13/16" L
6	70919313 (not pictured)	Cotter Pin	2	3/32" x 1/2"

Load Cell Wire Retainer Cover
700745978

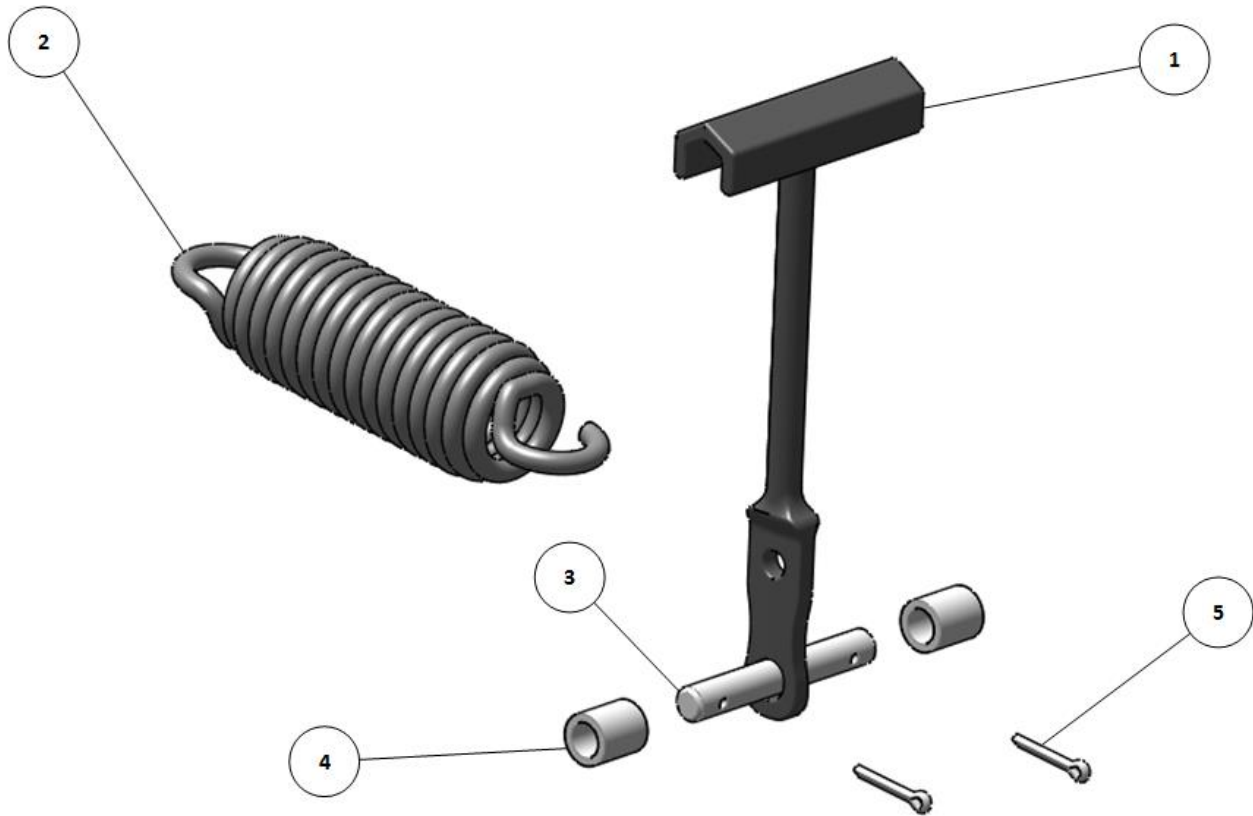


Closing Assembly



Item No.	Part Number	Part Name	QTY	Remarks
1	ACW3837620	Closing Tail	1	
2	700733937	Adjustment Handle	1	See Page 13 for Details
3	3009234X1	Hex Flange Bolt	2	M16-2.0 x 30mm
4	N854141	Bushing	2	.875" OD x .657" ID x .563" L
5	854077	Closing Wheel	1	Cast Iron
6	700727676	Closing Wheel	1	Solid Rubber
7	N858979	Hex Bolt	1	M16-2.0 x 95mm
8	WZ5856	Spacer	3	0.875" OD x 0.657" ID x .320" L
9	700725080	Hex Nut	1	M16-2.0

Closing System Adjustment



Item No.	Part Number	Part Name	QTY	Remarks
1	700733937	Adjustment Handle	1	
2	700733416	Spring	1	
3	700172782	Dowel Pin	1	M12 x 92
4	700149067	Plated Spacer	2	.75" OD x .505" ID x .875" L
5	354066X1	Cotter Pin	2	5/32" x 1