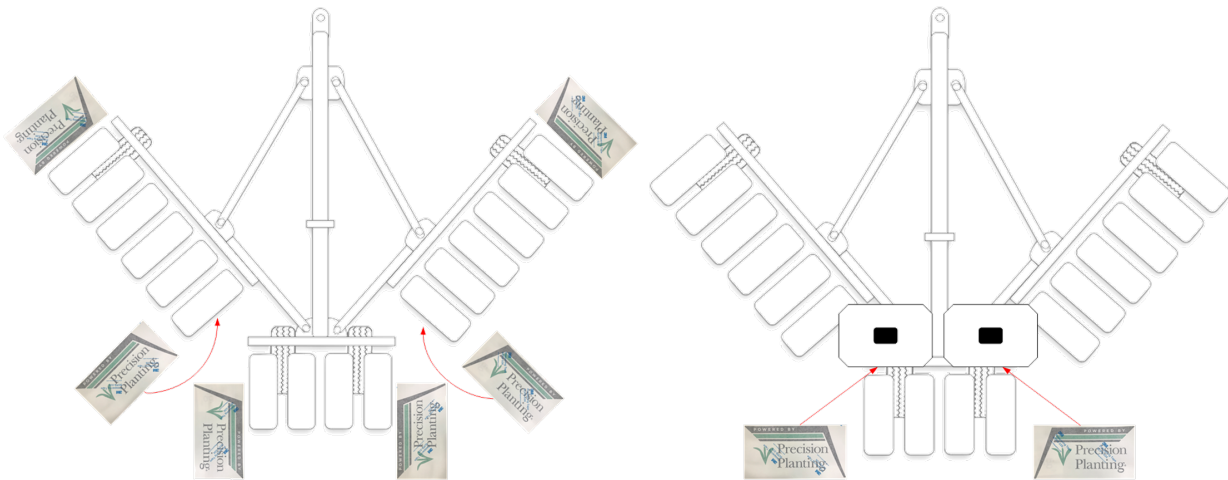

Best Practices for Applying a Precision Planting Decal

There are two “Powered By Precision Planting” decal kits that can be ordered based on the planter. The 1.6 Bu Hopper Decal Kit (957016) contains three left sided and three right sided decals. The Central Fill Tank Decal Kit (957017) contains one left sided and one right sided decals. For correct location and orientation of the decals, please see the below diagrams.



Note: The air and application surface temperatures must both be a minimum of 50 degrees Fahrenheit.

Note: It is also recommended to purchase a squeegee to assist with the install. A squeegee can be found at <http://lidcoproducts.com/products/rounded-corner-rc-poly-series/>



Step 1:

Prepare the surface by washing with a mild soap and water solution. Once the surface is free of dirt and oils, dry thoroughly with a lint free cloth.

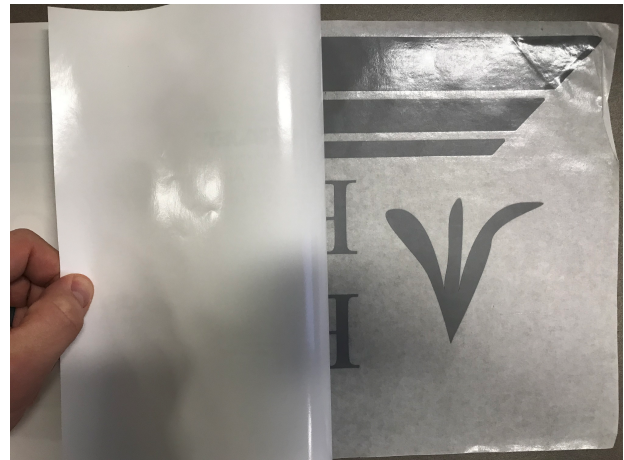
Note: Do not use soaps or detergents that contain creams or lotions.

Step 2:

Lay the decal, **FACE UP** on a smooth hard surface. Squeegee the surface to insure good contact between the pre-mask and the vinyl beneath it. This will ensure the decal remains on the pre-mask when removing the backing.

**Step 3:**

Next, lay the decay flat, **FACE DOWN**. Slowly remove the backing paper from the pre-mask, pulling straight back and flat as shown.



Note: Do not pull the backing at an angle.

Step 4:

Now, apply the vinyl decal to the prepared surface. Using a squeegee, or other hard flat object, apply pressure in overlapping strokes to the pre-mask surface.



Step 5:

Finally, pull the pre-masking away at an **angle** using a continuous motion.



Note: If bubbles occur in the letters, prick them with a needle and smooth out the bubble. **Do not use a knife or razor.**

Step 6:

Application of the decal is now complete. Continue steps 1–5 until all decals are applied.

