

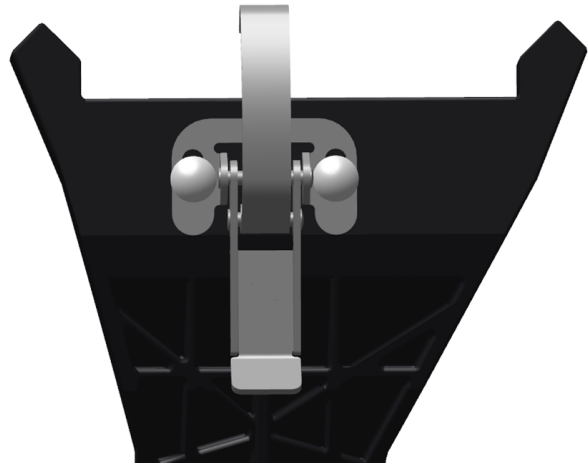
Rear Support Bracket Kit Installation

Parts List

Part Number	Description	Quantity
	Rear Bracket	1
	Latch	1
	Bracket Shim	1
The Hardware Kit Contains the Following Parts		
	M6 Carriage Bolt	2
	M6 Washer	2
	M6 Lock Nut	2
	M10 Hex Cap Screw	2
	M10 Washer	2

Step 1:

Assemble the rear latch (731358) onto the rear bracket (731301). This will make installation easier when the post is on the row unit.



Step 2:

Install the JD Rear Post Shim (731366) and the Rear Post Assembly (731301). See below for examples on each row unit type.

ME5 Row Unit—Use both M10 bolts, Finger tight



XP Row Unit—Use one M10 bolt, Finger tight

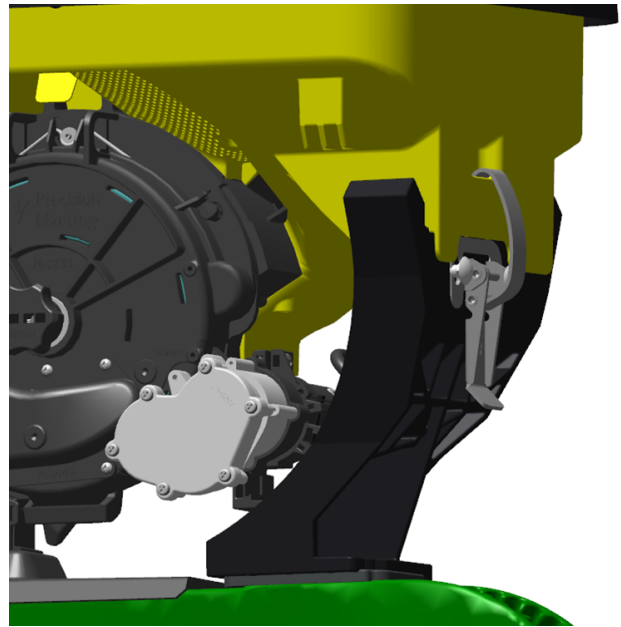
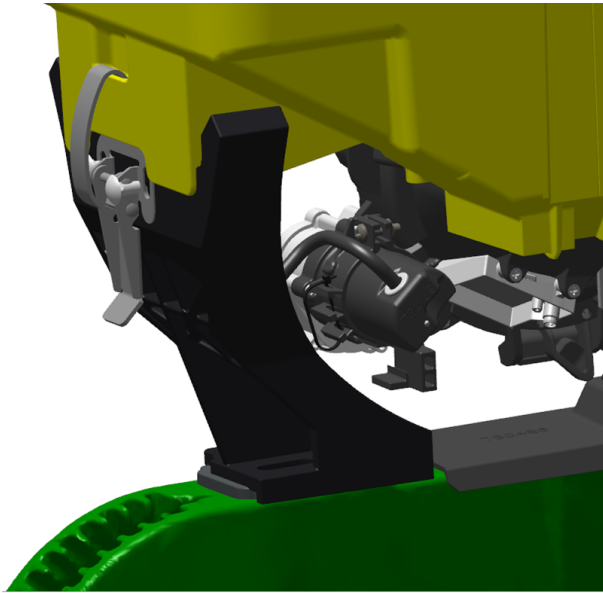


Note: If installing 3.0 Bu boxes on ME5 with SpeedTube it will be necessary to add the 736252 SpeedTube Dust Cover Retention Bracket.

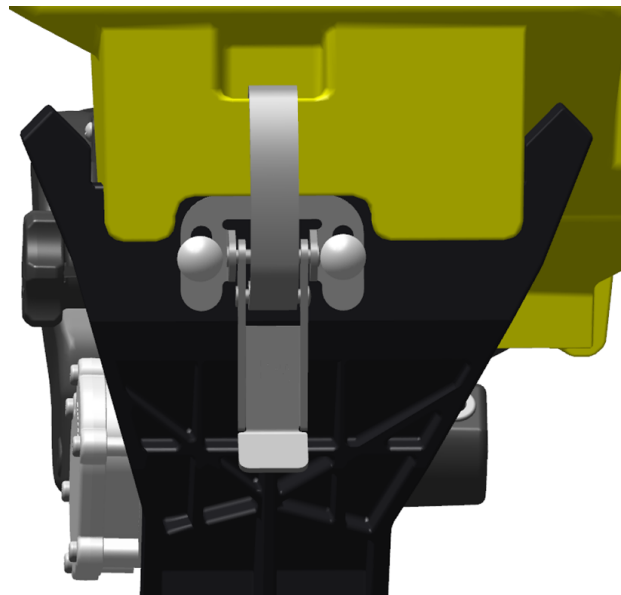


Step 3:

Attach the meter to the hopper (if applicable). Mount the hopper to the rear post by securing in place. Adjust the location of the rear post as far forward on the bracket as possible. Each hopper should be square to the bracket. Tighten M10 bolts to 38 ft-lbs.

**Step 4:**

Properly latch the hopper into place. Adjust the height of the latch assembly as needed and DO NOT over tighten. Correct tightness will prevent the meter from moving in the field without placing undue stress on the hopper.



Step 5:

Check the position of the seed exit chute boot. Generally, it should be 1/8" to 1/4" to flush from the top of the shank. Do not allow the boot to crimp or bunch. Proper placement prevents debris from entering the seed tube.

