

Lexion 9" Chain Rework Kit -751234

Parts Included in Kit

- 5 Connecting Links (Fig 1)
- 4 Offset Links (Fig2)

Fig 1



Fig 2



Step 1– Loosening the tension on chain

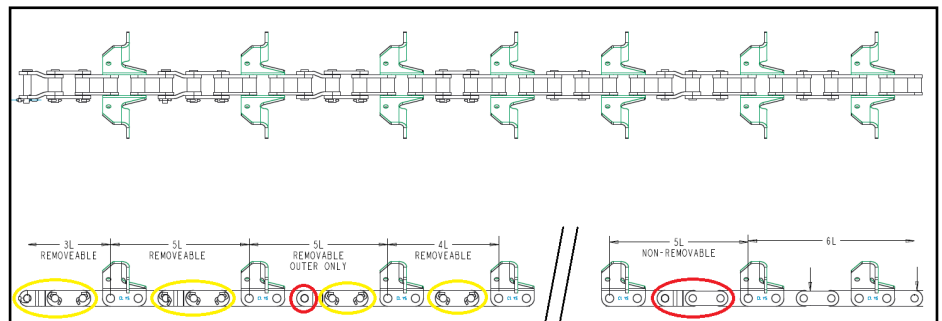
- Please refer to the installation document for the steps to loosen the chain.

Step 2– Rotate the chain and find the master link and remove it. Tie a rope or strap to the chain to help remove the chain.

**** Removing the flow sensor on the top of the machine will be required if the chain starts to fall forward it will continue to fall down the machine. Have someone help the chain go down the front side of the elevator and lower the rope down till the chain is on the ground.**

750157 Chain.

Step 3– Find the links that will need to be replaced. The links outlined in RED shown will need to be ground flat and punched out, and the links in yellow will be able to be replaced by removing the j-hooks.



Note— You can lay the chain on its side and grind the links shown in red above and when ground smooth you can take a chisel to separate the side plate to make removal easier.



Step 4— Replace the connecting links and half links on the chain with the supplied replacements and j-hooks. Make sure that they are fully wrapped around the pin.



Step 5— Once all connecting and half links have been replaced. Reinstall chain in reverse order and tighten to the installation instruction specs.