

# DeltaForce®

**DeltaForce Fitting Tool**

 Precision Planting®

**Note:** Historically installing a DeltaForce cylinder has required two wrenches while trying to individually orient the fitting. Utilizing this tool will allow for quicker and more accurate installation.

**Step 1:**

Secure the DeltaForce Fitting Tool Bracket into a vise or mount to a wall. Using a cylinder pin secure the cylinder into the Retention Bracket. The solenoid should be facing outward.



**Step 2:**

Install the lower pin into the bracket as shown. Once Installed the lower cylinder pin can be left in place indefinitely.



**Step 3:**

The directional arrows on the bracket need to face the top of the DeltaForce cylinder when in use. Orient the Fitting Tool as desired and slide it onto the fittings, then secure the fittings with a wrench. Below is the correct orientations for the Fitting Tool.

**Step 4:**

Use this orientation for **UP** fittings.



**Step 5:**

Use this orientation for **Angled Back** fittings.



**Step 6:**

Use this orientation for **Angled Forward** fittings.

