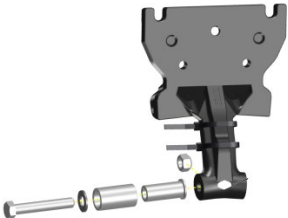
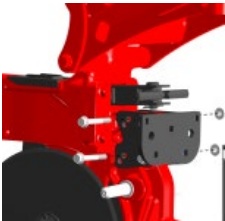
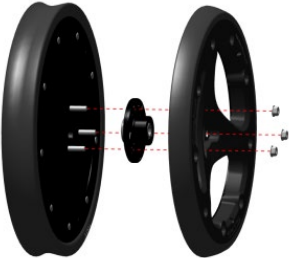
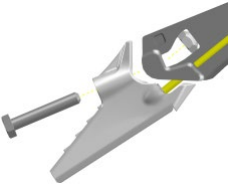
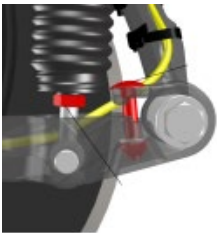


Conceal Quick Reference Guide

Torque Specs for Conceal Installs

Bolt Description	Picture	Torque Spec
Pivot Bushing Bolt on RU Bracket		160 FT-LBS
Case IH Faceplate Bracket		105 FT-LBS on Bolt Head (Do Not Apply Force to Nut)
Wheel Assembly Bolts		22 FT-LBS on Nut
Knife and Swingarm		50 FT-LBS
Swingarm Clamping Bolt		For JD, Kinze, AGCO, PP row unit- Torque to 20 FT-LBS For Case IH- Torque to 40 FT-LBS

Conceal Liquid Flow and PSI specifications

Max GPM- 1.5 GPM per Knife (3 GPM per row on Dual Band system)

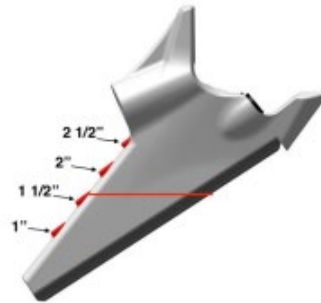
Min PSI @ row- 20PSI to maintain flow balance when using orifice splitter

Knife Depth Adjustment

Depth notches on knife:

Optimal depth range: 1-1.5"

Max Depth setting: 1.5"



Full revolution of the spring creates a ¼" change in depth

1. Clockwise turn = Shallower
2. Counter clockwise turn = Deeper



Knife Maintenance

Rotate the knives to opposite sides of row unit every 1-2 years for maximum lifespan of knife.

Additional Resources

Description	Hardware Kit Number	Document Number
Swingarm Alignment Kit	758295	955959
Case IH Bracket Install Tool Kit	758440	955914
Conceal Liquid System Checklist		955818
Conceal Conduit Install		955896
Conceal Parts Manual		955827

