

Installation Instructions for CASE IH 12XX Mini Hopper SpeedTube Conversion Kit - 768646

Parts List

Part Number	Description	Quantity
768614	CASE IH 12XX Mini Hopper Spanner Bracket – SpeedTube	1
768615	CASE IH 12XX Mini Hopper Rear Bracket – SpeedTube	1

This kit allows the conversion of an existing vSet 2 Mini Hopper to be compatible with the SpeedTube position in a CASE IH 12XX row unit.

1) Hopper Bracket Installation

- a) Remove the existing spanner bracket by depressing the locking tab and sliding the bracket off the hopper. Remove the rear hopper bracket. Refer to figure 1.

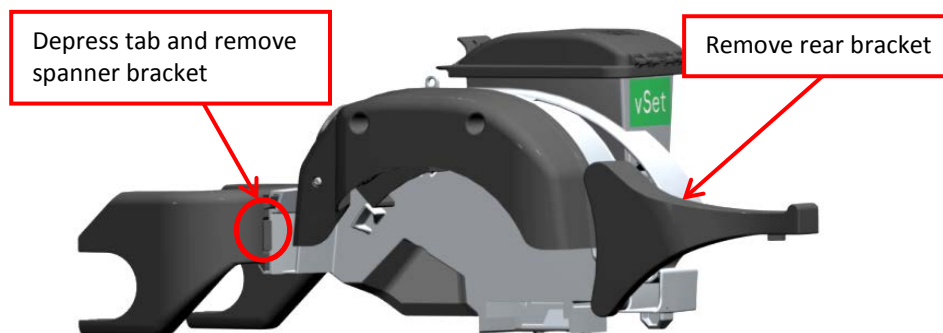


Figure 1 –Existing Hopper Bracket Removal

- b) Locate the new spanner bracket and rear hopper bracket. Refer to figure 2.

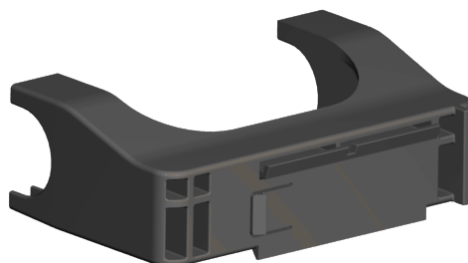


Figure 2a – SpeedTube Spanner Bracket

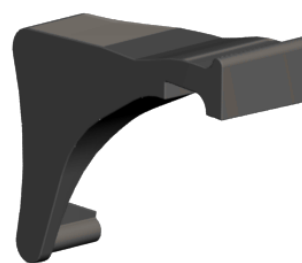


Figure 2b – SpeedTube Rear Bracket

- c) Align the spanner bracket with the grooves on the front of the mini hopper and slide the spanner bracket onto the mini hopper until the locking tab engages. A rubber mallet should be used to fully install the spanner bracket. Refer to figure 3 on the following page.

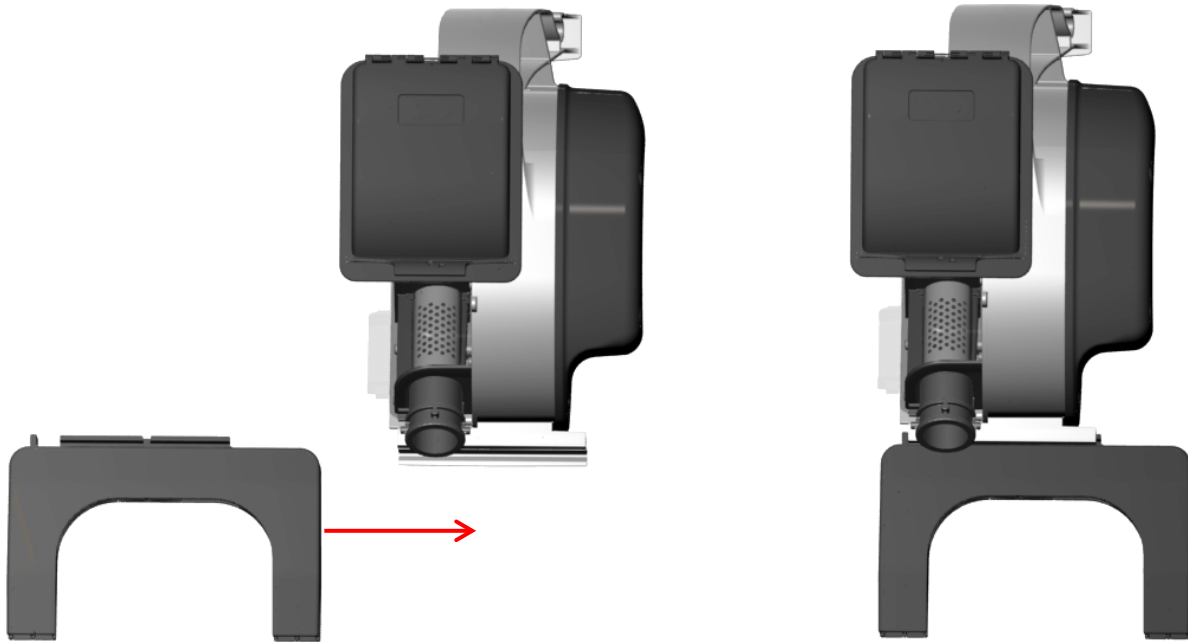


Figure 3 – SpeedTube Spanner Bracket Installation

- d) Position the rear bracket with the three mounting holes on the mini hopper. Install the rear bracket reusing the three (3) M8 X 45 hex head screws. Refer to figure 4.

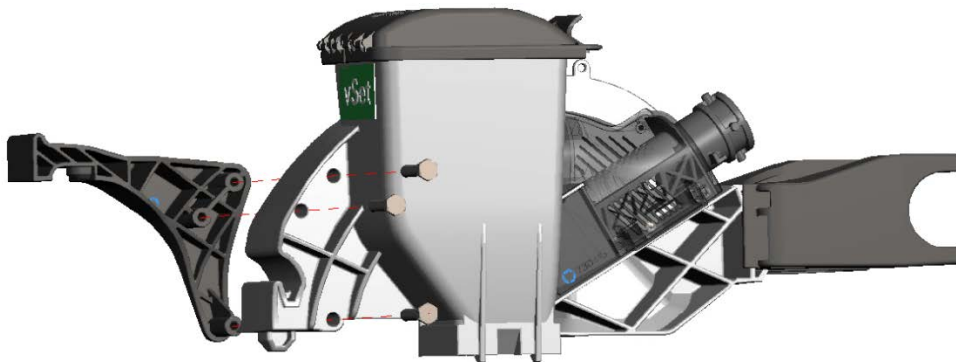


Figure 4 – SpeedTube Rear Bracket Installation

- e) Mount the hopper on the row unit and secure with the rear hopper latch. Adjust the latch height as needed, but do not overtighten.
- f) Reconnect the vacuum hose to the meter.