

Ready Row Unit 2.0 Gauge Wheel Arm Bushing Servicing

This guide will detail the process of servicing the Gauge Wheel Arm Bushings on the Precision Planting Ready Row Unit 2.0.

Step 1:

Remove the locking bolt and hardened washer from the end of the threaded rod.



Step 2:

Remove the Gauge Wheel Arms from the Row Unit by turning the Contact Adjustment until the Gauge Wheel Assembly is free from the threaded rod.



Step 3:

Use a Chisel to remove the Stake.



Step 4:

Remove the Stake Nut and slide the Gauge Wheel Arm off the Pivot Bushing. Clean off any debris or build-up.

Step 5:

Drive out the old Seals and Poly Bushings from the Gauge Wheel Arms.

Step 6:

Press in one new Blue Poly Bushing on each side of the Arm using a Bearing/Seal Driver. The Bushings must be flush with the inner edge to ensure proper seal fitting.



Step 7:

Press in the new Seals with a Bearing/Seal Drive.



Step 8:

Slide the Spacer onto the Pivot Bushing, then slide the Pivot Bushing into the Gauge Wheel Arm. After the Pivot Bushing is in place, slide the second Spacer onto the opposite side of the Bushing.



Step 9:

Replace the Stake Nut and tighten until the nut bottoms out on the threads. Use a punch to Stake the nut.

**Step 10:**

Reinstall the Gauge Wheel Arm by threading the assembly back onto the Row Unit's Threaded Rod. Use a wrench to turn the Pivot Assembly until the proper contact between the Gauge Wheel and the Opener Disk is achieved.