

Lexion 9" Cross Auger Flighting Trimming Procedure

Step 1:

Prepare the combine by cleaning off dust from the clean grain elevator area and loosen the tension on the elevator chain.

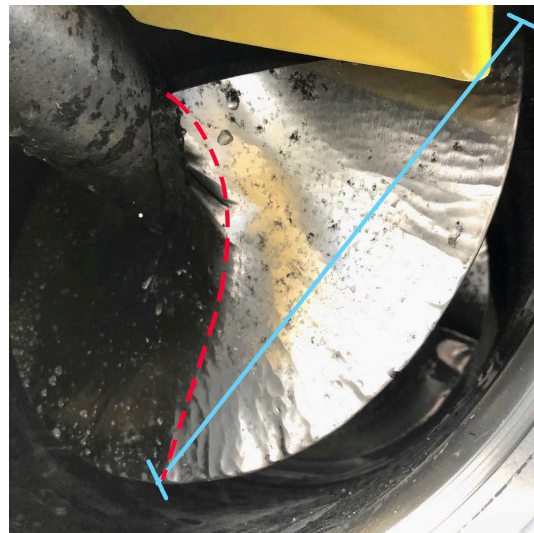
Step 2:

Measure 8" from the tip of the flighting.



Step 3:

Mark a line from the outside of the flighting to the shaft, leaving the flighting weld intact.



Step 4:

Cut the auger flighting at the mark, a 4" cut-off wheel works well.

Step 5:

Clean out any metal debris and re-tension the chain. Modification is complete.