

DeltaForce®

Case IH 126x Stiffener Bracket Installation

 Precision Planting®

Case IH Stiffener Bracket Install for 126x Planters

Case IH Stiffener Bracket Kit: 729637

Quantity	Part Number	Part Name	Description
1	729638	Stiffener Bracket	
1	729639	Hardware Kit	See Box Below

Case IH Stiffener Bracket Hardware Kit: 729639

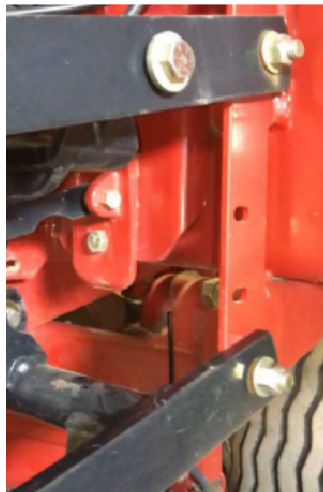
Quantity	Part Number	Part Name	Description
4	13106	Bolt	3/8"-16 X 1.25 GRD 5 Bolt ZN
1	13208	Bolt	1/2"-13 X 1.375 GRD 5 Bolt ZN
8	33082	Washer	3/8" SAE Flat ZN
4	37264	Hex Nut	3/8"-16 Top Lock Nut ZN
1	37268	Hex Nut	1/2"-13 Top Lock Nut ZN

Note: The Case IH Stiffener Bracket will install on Case 126x row units with a certain style of W-Plate that is welded to the frame. There are two styles of welded W-Plates on these planters, only one style needs the bracket. Below is a chart to determine what rows need the bracket based on planter model.

Affected Row Number Guide: For 1260/1265 planters only.

Rows/Spacing	Total Brackets Needed	Row Number Bracket Needs Installed on
36 Row 30"	26	1, 3-7, 9-15, 22-28, 30-34, 36
36 Row 22"	24	1, 3-13, 24-34, 36
36 Row 20"	24	1, 3-13, 24-34, 36
32 Row 30"	22	1, 3-7, 9-13, 20-24, 26-30, 32

Note: A picture of the affected W-Plate style is provided below for reference.



Step 1:

The 729638 Stiffener Bracket will install using the (4) 3/8" Bolts and (4) 3/8" nuts on either side of the W-Plate. The tab in the center of the Stiffener Bracket will be install behind the DeltaForce W-Mount Bracket and Case W-Plate. Secure the Bracket with (1) 1/2" Bolt and nut. See the pictures below for reference.

Note: Eight washers are provided to act as spacers between the sides of the DeltaForce Stiffener Bracket and W-Plate. It is possible that all eight washers are not used. Use best judgement with the washers to secure the bracket and remove any side-to-side play between the bracket and W-Plate.

