

3-Pitch Attachment Installation

These instructions are for installation of a 3-pitch chain attachment for a crud brush on **Case IH 2x77 and 2x88** as well as **John Deere 00/10** series combines. Disregard instructions if installing on another combine series.

Step 1

Remove the gusset brackets to avoid interfering with the crud brush. Failure to remove the gusset brackets when installing on these combines may result in damage to the crud brush and other components.

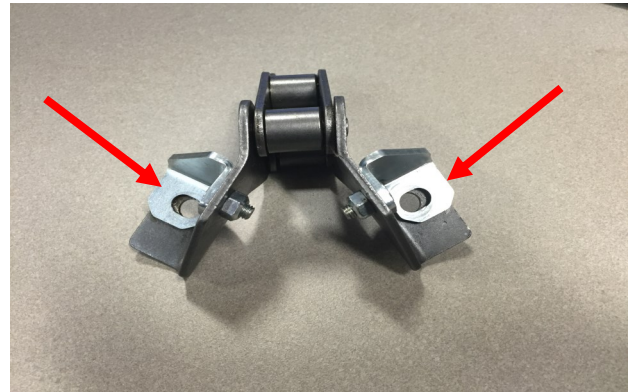


Figure 1

Step 2

Using a 10mm socket, remove the two nuts shown in figure 2, and remove both gusset brackets.

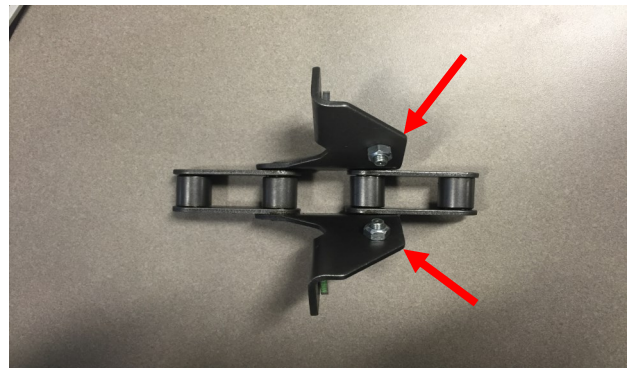


Figure 2

Note

These gusset brackets add strength to the attachment link. They are not required on 2x77/2x88 and 00/10-series combines because the smaller paddles and lower elevator speed result in lower stress on the attachment link.