

145431 SmartFirmer 2 Sideplate Kit (955924)

Part Number	Description
145434	RH Sideplate
145435	LH Sideplate
200002 (x10)	#8-16 x .5" Plastite Screw

Step 1:

Remove the 5 screws holding the old sideplate on the tail using a T-20 torx driver



Step 2:

Install the new sideplates. Ensure the tail dowel pin is in the bottom of the retention hooks and that the harness is routed between the left-hand sideplate and the firmer tail



Step 3:

Attach the sideplates to the firmer tail using the screws provided



Note: Be careful to not overtighten the screws! It is recommended to tighten by hand to prevent overtightening/stripping!

Step 4:

Ensure that the left and right sideplates are oriented correctly. If looking at the back of the SmartFirmer, the sideplates should angle away from the tail



Installation is now complete. Reinstall the SmartFirmer onto the row